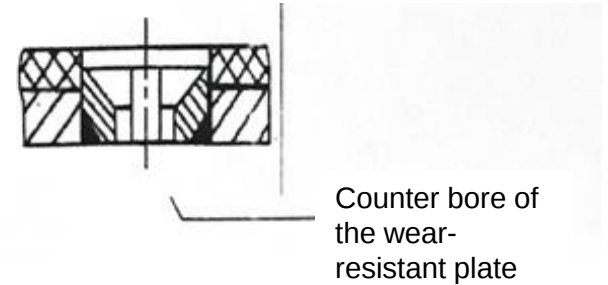
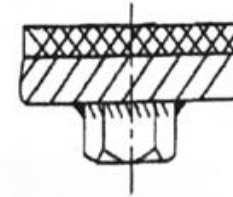


VIII. Welding Process Solution

Counter bore of the composite wear-resistant steel plate: cut into through hole with wire. Embed countersink annular ring and weld. Refer to the figure on the right:



Nut of the composite wear-resistant steel plate: weld the internal thread nut into base plate with HJ422 welding rod. Refer to the figure on the right:



Bolt of the composite wear-resistant steel plate: weld the stud into the base. Refer to the figure on the right:

